

# CELLiST™

Cell culture media  
**For better lives**

CELLiST™ F7 Feed Medium

Shortcut to  
Official Channel



# CELLiST™ F7 Feed Medium

## Overview

The CELLiST™ product line provides an all-in-one solution for all your biologics manufacturing needs. CELLiST™ F7 feed media was developed to help you get the most out of your CHO fed-batch process and achieve optimal performance and productivity. CELLiST™ F7 medium is a completely chemically-defined, animal origin-free medium. CELLiST™ F7 incorporates optimal formulation that allows CHO cells to maximize protein production using Ajinomoto Group's proprietary cysteine-control technology. In addition, CELLiST™ F7 medium was developed using Ajinomoto Group's life-long experience in amino acids science, and through collaboration with A\*STAR Bioprocess Technology Institute's (BTI) unique Digital Twin technology. This allowed for optimization of media components through the use of bio-simulations, multiomics and AI technologies, focusing on increasing performance of specific metabolic pathways, such as the TCA cycle. CELLiST™ F7 was specifically designed to work synergistically together with CELLiST™ growth media such as BASAL3, BASAL10 and CHO MX, but can be used together with any commercially-available media. CELLiST™ F7 feed is a single-agent, easy to use, high performance feed media, suitable for use with any CHO cell line and in any stage of the biopharmaceutical process.



## Key Features of CELLiST™ F7:

- Employing Ajinomoto Group's propriety cysteine-stabilization technology, high levels of readily available cysteine are achieved, allowing increased culture performance, while maintaining a hassle-free, single-agent feeding process at neutral pH.
- Amino acids and other medium components are optimized for increased process performance using cutting-edge 'Digital Twin' technology, through collaboration with the Bioprocess Technology Institute (BTI, A\*STAR).

## Properties:

- Completely chemically-defined, protein-free, animal origin-free medium.
- Single-agent feed, easily dissolved at neutral pH, without the hassle of separate feed sources.
- Suitable for all CHO cell lines, including CHO-K1, CHO-GS, CHO-DG44 and CHO-S.
- CELLiST™ F7 can be combined with any commercially-available growth medium (although for best results, it is recommended to use CELLiST™ F7 in combination with CELLiST™ Basal media).



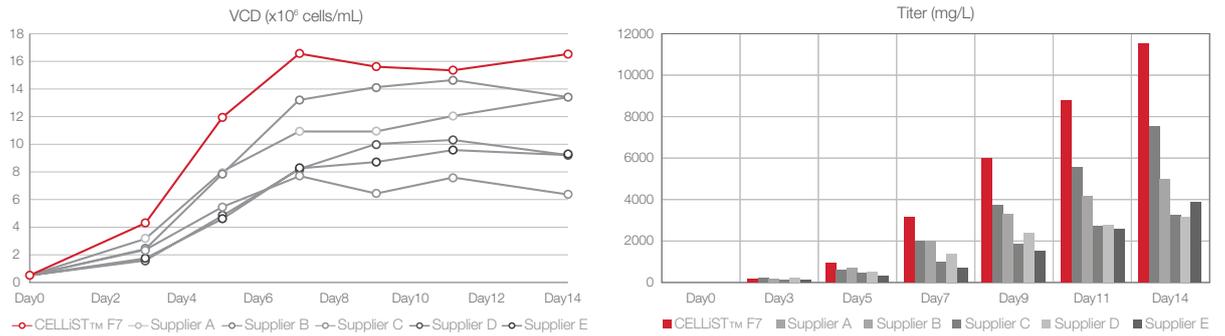


# Media Performance

CELLiST™ F7 feed, together with CELLiST™ BASAL3 growth medium, was compared against popular commercial media brands, as shown below. Ambr15® fed-batch process was employed. CELLiST™ F7 feed medium was added from Day 3 to Day 11, every other day, at 6% (v/v). For other media brands, manufacturers' feeding recommendations were followed. Cell lines: CHO-K1 and CHO-GS.

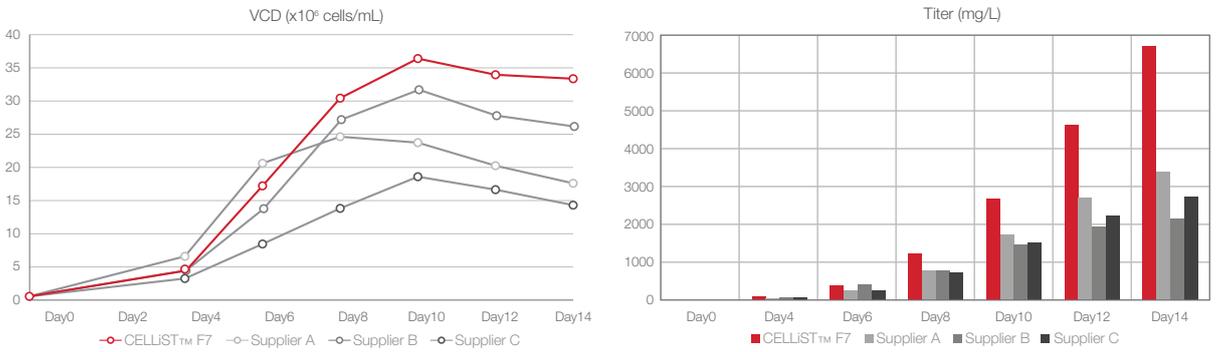
## CHO-K1 cell line

Fed-batch culture of CELLiST™ BASAL3 with CELLiST™ F7



## CHO-GS cell line

Fed-batch culture of CELLiST™ BASAL3 with CELLiST™ F7



# Liquid Medium Preparation

## Storage conditions:

Before liquid preparation, store powder media in a dark and refrigerated place (2–8°C), away from high humidity. After liquid preparation, store in a dark and refrigerated place (2–8°C) and use within 1 month.

## Instructions for preparation of liquid medium:

Table 1: Various parameters for preparation of 0.2 L of feed medium :

	Powder weight	8N NaOH solution to be added	Total added water	pH*	Osmotic pressure* (x5 dilution)	Total solution weight	Specific gravity (Room temperature)
<b>F7</b>	24.0 g	2.0 mL (2.66 g)	181 mL (181 g)	6.6–7.0	205–225 mOsm/kg	208 g	1.04

\*Reference value

1. Prepare a suitable container and stir bar (magnetic bar). To ensure sufficient stirring, we recommend a container with a capacity of about 2–3 times the total prepared volume. When preparing on a weight basis, measure the weight of the container and the stir bar.
2. Fill the container with about 70% volume (140 mL) of cell culture-grade water (room temperature).
3. The total amount of this pouch (24.0 g) should be added to the container. Place a small amount of cell culture-grade water in the pouch to wash the remaining product into the container.
4. Stir for about 30 minutes.
5. Referring to Table 1, add 8N NaOH solution at the required amount.
6. Stir for at least 1 hour or until the powder is completely dissolved.
7. Make sure the pH is between 6.6–7.0. If the pH is lower than 6.6, add 8N NaOH solution to adjust to 6.6–7.0. If the pH is higher than 7.0, the stirring time should be extended to allow complete dissolution of the medium components.
8. Adjust to the final volume (200 mL) with cell culture-grade water and stir until the solution is clear for approximately 15 minutes. Volume adjustments can also be done by weighing (see table above).
9. Check pH and osmotic pressure. Osmotic pressure is measured by x5 dilution.
10. Under aseptic conditions (e.g., in biosafety cabinet), filter sterilization using a filter with a pore size of 0.20–0.22 µm.
11. Store in a refrigerated (2–8°C), dark environment until use.

## Usage:

- This product is a cell culture medium used for research applications. Do not use it for any other purpose.
- For use in manufacturing, and for any other inquiries, please contact us (details at the bottom of this document):

## Recommended fed-batch culture conditions in shake flasks:

- (1) Prepare liquid media following CELLIST™ media preparation instructions (see above).
- (2) Inoculate cells to 30 mL of basal media at  $0.5 \times 10^6$  cells/mL in 125 mL vented cap shake flask.
- (3) After inoculation, perform measurements to confirm appropriate cell density and viability.

## Recommended feeding strategy:

- Feeding volumes in the table below are stated as % (v/v) from the total initial volume.
- It is recommended to start feeding from Day 3, with daily additions of feed. If it is difficult to perform daily feed additions, then every other day is possible (see table below).
- Feeding volume depends on cell line characteristics. For high-productivity cell lines (titer >5 g/L), larger feeding volume may be required. See table below for information.
- Make sure to measure glucose concentration daily and top up glucose separately to maintain a concentration of 2–6 g/L (glucose consumption rate varies depending on cell line).
- For getting the most out of your cell line, it is recommended to optimize feeding volume by testing multiple feeding volumes (e.g. 2%, 4%, 6% every other day).

Example for recommended feed addition:

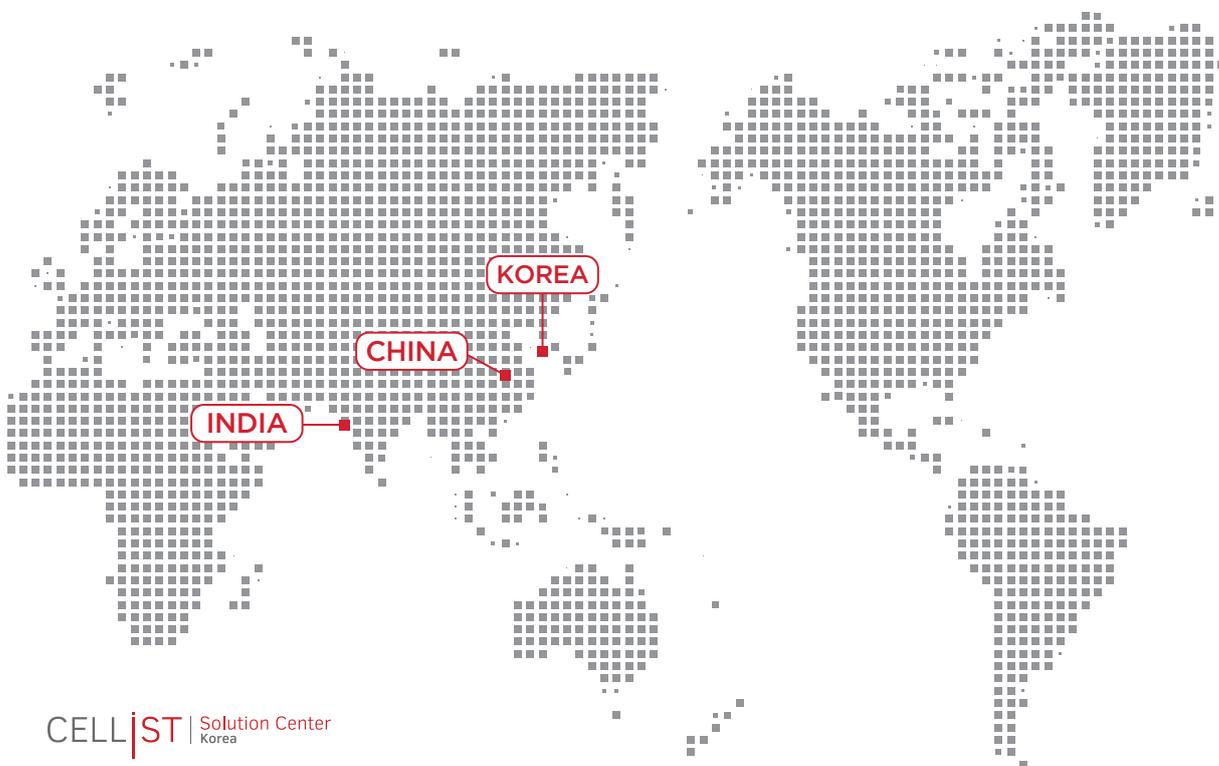
Feed	Cell type	Cultivation day																
		1	2	3	4	5	6	7	8	9	10	11	12	13	14			
F7 (%v/v)	High titer (≥5 g/L)			3%	3%	3%	3%	3%	3%	3%	3%	3%	3%	3%				
F7 (%v/v)	Low titer (<5 g/L)			2%	2%	2%	2%	2%	2%	2%	2%	2%	2%	2%				
Glucose		Measure daily and maintain at 2–6 g/L																

Feed	Cell type	Cultivation day																
		1	2	3	4	5	6	7	8	9	10	11	12	13	14			
F7 (%v/v)	High titer (≥5 g/L)			6%	6%	6%	6%	6%	6%	6%	6%	6%	6%	6%				
F7 (%v/v)	Low titer (<5 g/L)			4%	4%	4%	4%	4%	4%	4%	4%	4%	4%	4%				
Glucose		Measure daily and maintain at 2–6 g/L																



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